

Date: Thursday, 24/04/2008 10:29:47 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING BRACKET
Job Number : 38774	
Estimate Number : 10604	
P.O. Number :	Part Number : D2581C
This Issue : 24/04/2008 S.O. No. :	Drawing Number : D2581
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A1
Previous Run : 37248	Material :
Written By :	Due Date : 01/05/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est. D 01.07.17 Added info to step 2 SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S125	1010-1025 sheet .125
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Comment: Qty.: 0.0196 sf(s)/Unit Total : 0.0393 sf(s)
304/316 .125 Sheet
(M304S0125)
Batch: 106140 RB 8-4-24

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D2581
Dwg Rev: A1
Prog Rev: A1
2-Deburr if necessary

RB 8-4-24

3 2

SB 08/04/24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RB 8-4-24

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5 08/04/24 43 2

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
Form as per Dwg D2581 using CNC Brake

SB 08/04/24 2

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8/04/24 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/4/24 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/28

Job Completion

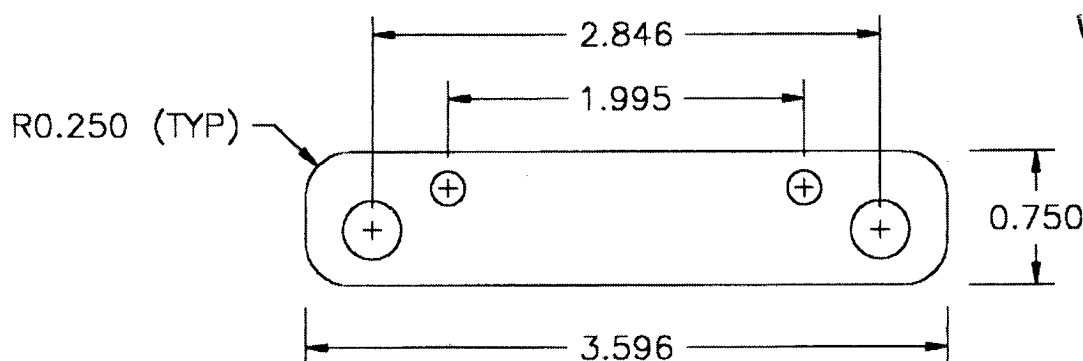
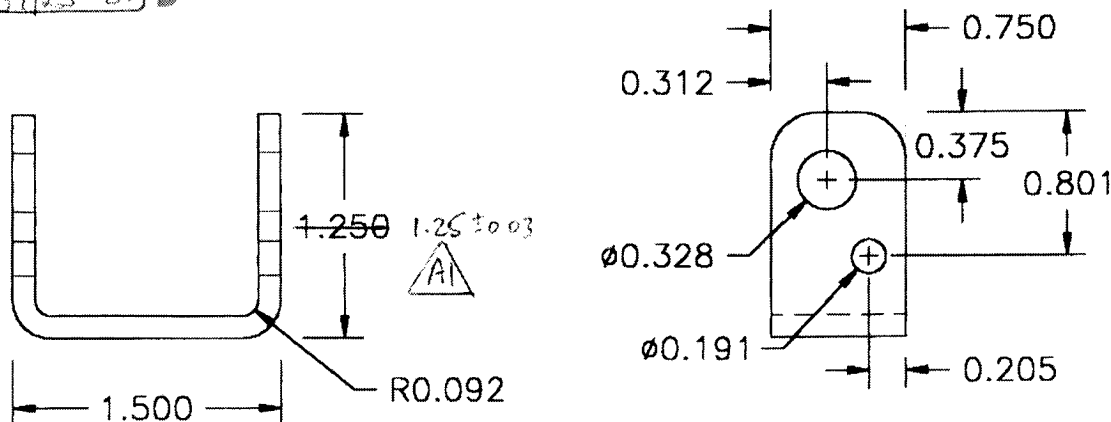


u 8-24-28



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>M. M.</i>	D2581	SHEET 1 OF 1
DATE	TITLE		SCALE
96.06.27	MOUNTING BRACKET		1:1
AI	CHANGE TOLERANCE ON 1.25 DIMENSION		

RELEASED
96/07/23 BW



MATERIAL: 1010 mild steel (one time only per ECN 1176)
~~304/316~~ SS 0.125 THICK

